# Cover feature

Foley-Baker, Inc., Tolland, Connecticut Duke University Chapel, Durham, North Carolina The 1932 Aeolian at Duke Univer-sity Chapel has as colorful a history as any American organ. In 1930, at a time when contracts had grown scarce. Aeoany American organ. In 1930, at a time when contracts had grown scarce, Aeo-lian wrested the job from Skinner, only to plagiarize the stoplist and layout of Skinner's 1928 organ for Princeton Uni-versity Chapel. By the time Aeolian in-stalled the job, their brazen move had evolved into the bittersweet reality of a merger with Skinner. Thus, the Duke organ became Aeolian's last statement of what a grand organ should be After of what a grand organ should be. After World War II, the instrument developed particular appeal through the tenure of Chapel organist Mildred Hendrix, with later chapters of near-replacement in the late 1980s, a seminal bequest toward restoration by Director of Chapel Music Benjamin Smith, renewed respect in the 1990s, and a complete renovation fin-ished in 2009 by Foley-Baker, Inc. More than history, the tale of the Duke Aeolian

reads like a screenplay. Mike Foley recently wrote up the project in *The American Organist* from his company's point of view; a forthcoming article in *The Tracker* will examine the organ's historical and contemporary im-portance in greater detail. This piece focuses on technical and musical issues raised in the renovation, since the Duke project lies in that area between restoration (in which nothing is changed) and tool (in which notining is changed) and rebuilding (in which new and old ma-terial are given equal status toward an updated musical goal). How this project balanced respect for the original mate-rial with modern and practical concerns is important to region. is important to review, and can be ex-amined in three primary areas: musical, console, and interior.

### Background

From 1929 to 1932, its final years of From 1929 to 1932, its final years of production, Aeolian's organ department produced three heroic organs: Long-wood Gardens (Op. 1726, 146 ranks, five 32's), completed in June 1930; Westchester County Center, an audi-torium in White Plains, New York (Op. 1747, 69 ranks, 32' Bombarde), com-pleted in late 1930; and Duke Chapel (Op. 1785, 120 ranks, three 32's), signed in October 1930, installed in early 1932 and dedicated that June (In 1931 Aeoand dedicated that June. (In 1931, Aeo-lian signed a fourth in this mode for the Hershey Community Theatre in Penn-sylvania. The contract went to Aeolian-Skinner in the merger, and the resulting instrument, completed in 1933 under Ernest Skinner's personal direction, was a Skinner through and through.)

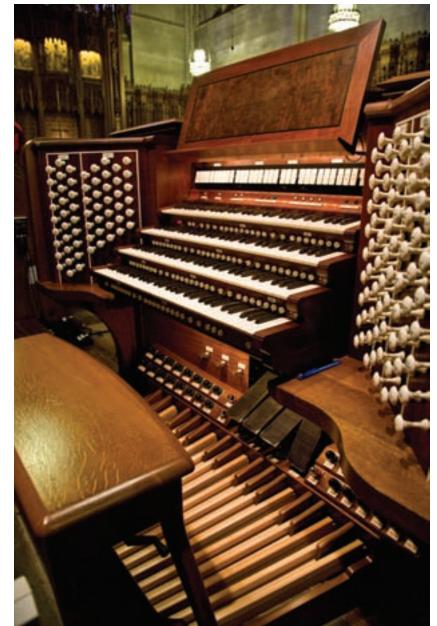
High pressures, large scales, multiple reed batteries, and identical primary scaling link these Aeolians as sister ef-forts. The recent renovations at Duke and Longwood reveal that while Aeolian's intentions were suitably heroic in each case, the company was still feeling its way along the finer points of how to build mechanisms and pipes to cope with the demands of high wind pres-sures. In turn, those details affect how these organs are renewed for their sec-ond life cycle.

Musical issues At 120 ranks, the tonal disposition at Duke represented an apotheosis of the Symphonic organ, from a period in which a semblance of traditional chorus building was beginning to return to Ameri-can organbuilding. The comprehensive chancel scheme was supported by an encased two-manual section in the nave, having an unenclosed chorus, Pedal 16' Principal in the façade, and a group of enclosed softer voices. The instrument remained in this origi-

nal state only 16 years, however. Certain mechanical and musical issues brought about a campaign of work by Aeolian-Skinner in 1948, including a new re-mote-control combination action and crescendo pedal. Ten new string ranks



Façade and casework, built in 1931 by Irving and Casson of Boston



New console by Richard Houghten

were installed, probably not to provide a different type of tone as much as to correct speech deficiencies common to ranks built from Hoyt metal, as the origi-New Choir mutations did not precisely replicate the Aeolian originals, and the Antiphonal chorus was remodeled, using new 8' and 4' ranks, a revoiced chorus reed, and a de-tierced and brightened mixture. Finally, the chancel Great cho-rus underwent a bit of reshuffling: the  $5\frac{1}{3}$  Quinte became a third 4' Principal, the III–VI Plein Jeu was returned to the factory to be loudened, and the chorus was rébalanced somewhat on site.

In 1975 the Echo-Antiphonal was removed to make way for the present Flentrop, deleting a section of the Aeo-lian many had found particularly effec-tive. But much more noteworthy was

the Chapel's acoustical transformation in 1974, from one of stereotypical Akoustolith deadness to epic acoustical gran-deur. This one event changed all music in Duke Chapel; certainly no one active at Aeolian or Aeolian-Skinner ever expe-rienced Op. 1785 as we do today.

Given this history of change, it was clear that any serious renovation of the Aeo-lian needed to develop an ethic around the organ's tonal content. Duke organists Robert Parkins and David Arcus spent years considering the matter, working through the issues as they considered various restorers. By the time Foley-Baker was signed on in 2007, the plan had solidified around restoration of the 1932 tonal scheme: retaining the 1948 Aeolian-Skinner replacement ranks, reversing the 1948 changes and shifts, and regulating the pipes as closely as could



Duke University Chapel, Horace Trumbauer, with Julian Abele, architects

be reasoned to where Aeolian left them in 1932. The adoption of such a plan was not a foregone conclusion, for the Aeo-lian is not without its anomalies. Unison flute tone outside the Solo is atypically gentle (the Great Principal Flute, for example, is softer than the Gemshorn), and some layout details that actually aid tonal projection do not initially appear to. After careful study and consideration, however, the conclusion among organists and rebuilders was that the most musical result would be attained with a return to the 1932 scheme. While Aeolian's scaling and voicing was

heroic in these jobs, the metal pipework and some of the heftier chorus reeds are perhaps one degree less substantial than what is asked of them. As a result, it be-comes especially incumbent to examine pipes thoroughly during rehabilitation to ensure their readiness for another life-cycle. In addition to normal tub washing, numerous seams and loose languids were repaired. Pipes were re-rounded on mandrels to assure good speaking conditions, tops trimmed, and new tuning col-lars fit throughout. Some of the largest wood pipes had developed cracks, which wood pipes had developed cracks, which were routed out, splined and repaired. Finally, Foley-Baker tonal director Milo-van Popovic reviewed all flue pipes on the voicing machine. The goal here was to do anything and everything that would promote stability of speech and tone for the next several generations. For Duke, two aspects made the flue

reconditioning process more complex. Unlike working on a Skinner, where many examples exist for study, the scar-city of this breed of Aeolian can involve more interpretation than can be comfortable during a restorative process. Also, Aeolian employed Hoyt metal for many flue ranks, evidently unaware of the material's tendency to creep over time. The syndrome mostly affects flue pipe windways, as lower lips bow out, making the tone less efficient and duller while vaguely staying on speech. Re-setting the windways is straightforward enough, but it involves a careful ear and a degree of conjecture to divine what the original voicers were after. Broome & Co. LLC undertook recon-

ditioning of all reed stops, having per-formed a similar task with the Longwood reeds, each job informing the other. That process is intensive. The pipes are fully documented before disassembly and rigorous cleaning; wood wedges are replaced with brass; every scrolled slot is cut out and replaced; and finally, the pipes are re-assembled and checked through on the voicing machine. The final element in the organ's mu-

sical rehabilitation was the many weeks sical rehabilitation was the many weeks of tonal finishing, again led by Milovan Popovic. Tremolo regulation received perhaps as much attention as tone, an area to which Mike Foley is personally devoted. Aeolian used small tremolos to wobble large reservoirs, resulting in a light, fast and almost reiterative effect that many would find unpalatable

today. To produce, from these elements, an effect that organists will actually use is no small feat. Finally, after years of silence, the Chimes and Harp are heard again, the latter particularly fine in Aeolian organs, long on tone and short on action noise.

In the end, there was one stoplist change and one addition. The 15-inch wind pressure Pedal reed unit was made available in the manuals as an additional unison Trombone. And a new 25-inch-wind Festival Trumpet was added, modeled on the louder of the two fanfare Tubas on the Skinner at Yale University (the Aeolian-Skinner at Girard College in Philadelphia has a stop of similar construction). All members of the design team reflected upon a group of samples; the preferred stop was built by A.R. Schopp's Sons and voiced by Christopher Broome. These unenclosed pipes are nestled into the right transept opening, speaking directly into the crossing as a heraldic voice.

### Console

While the company's earliest consoles followed the terrace-jamb form typical of the late 19th century, Aeolian evolved a trademark style in the 'teens, using horizontally tilting tablets in angled side jambs. The resulting low profile, even for large consoles, suited the residential setting (the person on the bench, operating a roll, could still engage socially). Organists often derided these consoles, since at a glance it wasn't clear which stops were drawn. Branching out to church organs in the 1920s, Aeolian first rotated the tablets to the more usual vertical arrangement, then developed a distinctive type of drawknob console, with natty celluloid moldings around departments and large ivory stopknobs on thick ivory shanks rather than the usual ebony. Some peculiarities migrated from the residence consoles: expression shoes with little excursion, spongy key action without tracker touch, non-AGO pedalboard and clavier relationships, and placement of the Sforzando piston directly next to Great to Pedal (surprise).

Great to Pedal (surprise!). The Duke console was Aeolian's tallest of this model: impressive as a forest of ivory, if tending to noisiness with its vacuum-action stopknob motors. As the size and fame of the Duke choir grew, the console height became a liability in the visual communication between organist and conductor. And, with the removal of the nave sections in 1975, the console contained many redundant controls.

For these and other reasons, the organists decided they would prefer to archive the original console and have a smaller one better suited to the instrument's current configuration. Richard S. Houghten of Milan, Michigan was directly contracted for this work, along with the design and installation of solid-state control systems throughout. The new console blends dimensions and features more typical of Skinner (particularly key-touch and piston arrangement) with some of the visual design peculiar to the Aeolian original. Legally sourced ivory for keys, stopknobs, tablets, pistons, and indicator tags contribute to an ambience more of a modernized old console than a brandnew one.

#### Interior

Projects involving old organs are made easier when the instruments in question are entirely original. More challenging is an organ that has unquestionable musical merit but might not have a mechanical foundation of comparable quality. At Longwood, Aeolian's first truly highpressure effort (ranging from 8" to 30"), Aeolian experienced some structural instability with their new style of pitman windchest. Unlike Skinner chests, which are formed with horizontal joistlike separators between every stop, the Aeolian pitman chest is a simple box with a solid table, four sides and an occasional vertical post. At Longwood, this proved insubstantial to the pressures employed (many were reinforced in the recent renovation); the White Plains organ shows further evidence of the same syndrome. By the time the Duke organ was built, Aeolian had already realized that stouter construction was necessary. While each



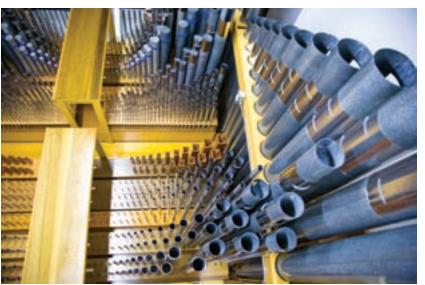
Scaffolding was 50 feet high to remove Great/Pedal/Choir/Swell equipment



Looking over the sea of Choir division pipes towards the enclosed Great reeds



Portions of the reconditioned Pedal and Great



Looking down into the Great division

chest was carefully checked for signs of stress or need for reinforcement, none was needed in the end.

Otherwise, restoring all mechanisms to a like-new standard comprises the bulk of any restorative effort. Each firm's instruments bring particular challenges. Aeolian was atypical in being a two-finish wood shop: some things painted, others shellacked. This factor complicates



FBI Head of Field Operations, Phil Carpenter, watches as a reservoir is lowered from the Great division



The reconditioned, 30-horsepower, triple-outlet Spencer blower



Original Aeolian rack board labels were replicated

renewal of the main windchests, whose solid tops are shellacked but whose sides and bottoms are painted. Most Aeolian organs have 6-stage accordion swell engines. For fancy jobs, a relay mixed and matched the six stages to produce 14 discrete increments of opening. A nice idea in theory, in practice the operation could lack smoothness, particularly in the first few stages. For Duke, Aeolian built 14stage accordions, an elegant solution but a tougher restoration challenge. Finally, tremendous effort was put into renewing the Duke chambers and making all surfaces maximally reflective, together with a well-lit working environment for the technician. After decades of looking dank and worn, the chambers now gleam like a first-class hotel lobby.

#### Personnel

There had been talk of restoring the Duke Aeolian since 1990. Through the 1990s and 2000s, former curator Norman Ryan had rehabilitated much of the Swell, and portions of the Choir and Solo. In the push to undertake a comprehensive renovation, two gentlemen stood behind the project and saw that it got done. Duke University Organist Dr. Robert Parkins set aside earlier conceptions about style and saw that the instrument's fabric and tone were respected. He also dealt with the many logistical issues such projects raise. Chapel Organist Dr. David Arcus, familiar with and fond of similar instruments built by Skin-



Chapel organist David Arcus



Swell division



Reservoirs and wind lines under the Swell

ner (particularly that at Yale University, on which he studied with Dr. Charles Krigbaum) asked important questions, challenged assumptions, and kept music central to the discussion. His persuasive playing on the Aeolian invigorated es-tablished admirers and persuaded new ones. For Sunday worship, the two or-ganists have developed creative means of employing both Flentrop and Aeolian in antiphonal hymn accompaniment, as well as showcasing Duke's other organs: the meantone Brombaugh in the side the meantone Brombaugh in the side Memorial Chapel, and the Richards, Fowkes in Goodson Chapel, next door at

Duke Divinity School. A project of this magnitude, accom-plished on budget in 20 months, requires planning of the surest sort coupled to ex-perience in managing complex projects. While Mike Foley plays an active role in that process, foreman Phil Carpen-ter's long experience in the site manage-ment chows through every detail of the ment shows through every detail of the finished result. The Duke renovation takes its place in FBI's impressive roster of high-profile work of late: Boston-area Aeolian-Skinners at Symphony Hall, The First Church of Christ, Scientist, and Trinity Church; Groton School; and in 2010, the relocated 1929 Skinner for The Memorial Church, Harvard University. For those who admire all of Duke's

fine organs, in their excellence and va-

riety, this renovation allows the Aeolian to shine forth with the elegance of its sisters. Better still, it is played often and well. For those who labor hard on such jobs, there is no finer outcome. —Jonathan Ambrosino

Photo credit: Mark Manring

The Duke Aeolian was rededicated in The Duke Aeolian was redealcated in a gala concert February 8, 2009, joint-ly offered by Drs. Parkins and Arcus to a capacity audience, with works of Brahms, Karg-Elert, Reger, Pierné, Franck, Gigout, Locklair, Tournemire, and Jongen. The entire recital can be seen episodically on YouTube.

# Chancel Organ, Duke University Chapel, Durham, North Carolina Aeolian Organ Company, Opus 1785, 1931-32

- GREAT (wind pressures: 6" for flues, 12" for reeds)

   32' Quintaton (from tenor c)

   61 pip.

   16' Diapason
   73 pip.

   partially in north façade

   16' Bourdon (Pedal, ext)
   17 pip.

   8' Firit Diapason
   73 pip.

   61 pipes 73 pipes
- 17 pipes
- Bourdon (Pedal, ext) 17 pipes
  First Diapason 73 pipes swapped with Second in 1932
  Second Diapason 73 pipes swapped with First in 1932
  Third Diapason 73 pipes restored to original from Prestant 4'
  Gemshorn 73 pipes

8'	Principal Flute	73 pipes	
8'	Doppel Flute	73 pipes 73 pipes	
	(in Choir chamber)	r r r	
$5\frac{1}{2}$	Quint	73 pipes	
075	restored to original from 7	Third Diapason	
11			
4	Octave	73 pipes	
4'	Principal	73 pipes	
4 <b>′</b>	Flute	73 pipes 73 pipes	
	(in Choir chamber)	1 1	
31/2'	Tenth	73 pipes	
	Twelfth		
		61 pipes	
2'	Fifteenth	61 pipes	1
	Harmonics V	61 pipes 305 pipes	
	Plein Jeu III–VI	268 pipes	
16'	Contra Tromba	73 pipes	
10	(in Choir chamber)	to pipes	
01			
	Trombone (Pedal)		
- 8'	Tromba	73 pipes	
	(in Choir chamber)	11	
4'	Octave Tromba	73 pipes	
-	(in Choir chamber)	ro pipeo	
01			
8	Tuba Mirabilis (Solo)		
8	Festival Trumpet	61 pipes	

(new, floating, 25" wind pressure) Great to Great 16 Great to Great 4 Great Unison Off

## SWELL (wind pressures: 6" for flues and orchestral reeds, 10" for chorus reeds)

	Bourdon	73 pipes
-8'	Diapason	73 pipes
- 8'	Geigen Diapason	73 pipes
-8'	Gamba	73 pipes
	Gamba Celeste	73 pipes
-8'	Salicional	73 pipes
-8'	Voix Celeste	73 pipes
	Rohrflute	73 pipes
-8'	Cor de nuit*	73 pipes
-8'	Flauto dolce	73 pipes
-8'	Flute Celeste	61 pipes
4 <b>′</b>	Octave	73 pipes
4 <b>′</b>	Fugara	73 pipes
4'	Flute Triangulaire*	73 pipes
$2^{2/3'}$	Nazard*	61 pipes
2'	Piccolo	61 pipes
2'	Flautino*	61 pipes
	Tierce*	61 pipes
	Cornet V (composed of sto	ps marked*)
	Chorus Mixture V	305 pipes
16'	Posaune	73 pipes
-8'	French Trumpet	73 pipes
-8'	Cornopean	73 pipes
-8'	Oboe	73 pipes
-8'	Vox Humana	73 pipes
	Clarion	73 pipes
8'	Harn (in Choir box)	1 1

- Vox Humana 8'
- Clarion Harp (in Choir box) Celesta (in Choir box) 4' 8' 4'
- Tremolo Chimes Swell to Swell 16
- Swell to Swell 4 Swell Unison Off

# CHOIR (wind pressure: 6" throughout)

16'	Gamba	12 pipes
	(ext Viole d'orchestre 8')	
- 8'	Diapason	73 pipes
- 8'	Viole d'orchestre	73 pipes
- 8'	Viole Celeste	73 pipes
- 8'	Concert Flute	73 pipes
- 8'	Quintadena (derived from stops	s marked*)
- 8'	Dulciana*	73 pipes
- 8'	Dulciana Celeste	73 pipes
4 <b>'</b>	Violina	73 pipes
	Harmonic Flute	73 pipes
$2^{2/3}$	Nazard*	61 pipes
2'	Piccolo	61 pipes
	Tierce	61 pipes
$1\frac{1}{7}$	Septieme	61 pipes
16′	Fagotto	73 pipes
- 8'	Trumpet	73 pipes
- 8'	Corno di bassetto	73 pipes
8'	Orchestral Oboe	73 pipes
8'	Tuba Mirabilis (Solo)	
8'	Festival Trumpet	
- 8'	Harp	49 bars
4 <b>'</b>	Celesta (ext Harp)	12 bars
	Tremolo	
	Chimes	25 tubes
	Choir to Choir 16	
	Choir to Choir 4	
	Choir Unison Off	

# SOLO (wind pressures: 10" for flues and orchestral reeds, 15"

	for chorus Tubas, 25" fo	r Tuba
	mirabilis)	
-8'	Stentorphone	73 pipes
- 8'	Gamba	73 pipes
- 8'	Gamba Celeste	73 pipes
- 8'	Flauto Mirabilis	73 pipes
4 <b>'</b>	Octave	73 pipes
4 <b>'</b>	Orchestral Flute	73 pipes
	Mixture V	305 pipes
16'	Tuba	73 pipes
- 8'	Tuba Mirabilis	73 pipes
-8'	Tuba	73 pipes
- 8'	French Horn	73 pipes
-8'	English Horn	73 pipes
4'	Clarion	73 pipes
	Tremolo	

Chimes

- Solo to Solo 16 Solo to Solo 4 Solo Unison Off

	PEDAL (wind pressures: flues, 15" for reeds)	6″ for
32'	Diapason (ext Ped Diap)	12 pipes
32'		; 1–12 <sup>°</sup> in
	common with Diapason 32')	
16'	Diapason	32 pipes
16'	Contrabass	32 pipes
16'	Diapason (Great)	1 1
16'	Bourdon	68 pipes
16'	Gamba (Choir)	1 1
16'	Echo Lieblich (from Swell H	Bourdon)
$10^{2/3}$		)
8'	Octave (ext Diapason)	12 pipes
8'	Principal	32 pipes
8'	Gedeckt (from Pedal Bourd	on 16')
8'	Stille Gedeckt (from Sw Bou	
51/3'	Twelfth (from Pedal Bourdo	n 16')
4'	Flute (from Pedal Bourdon	
	Harmonics V	160 pipes
32'	Bombarde (ext Ped Tbone)	12 pipes
32'	Fagotto (ext Choir)	12 pipes
	Trombone	32 pipes
16'	Tuba (Solo)	
16'		
16'	Fagotto (Choir)	
$10^{2/3}$	Quint Trombone (from Grea	at Contra
	Tromba 16')	
8'	Trombone (ext)	12 pipes
8'	Tuba Mirabilis (Solo)	
- 8'	Festival Trumpet	
4'	Clarion (ext)	12 pipes
	Chimes (Choir)	

Couplers Great to P

Couplets	
Great to Pedal 8	Solo to Great 16
Swell to Pedal 8	Solo to Great 8
Choir to Pedal 8	Solo to Great 4
Solo to Pedal 8	Solo to Swell 16
Great to Pedal 4	Solo to Swell 8
Swell to Pedal 4	Solo to Swell 4
Choir to Pedal 4	Swell to Choir 16
Solo to Pedal 4	Swell to Choir 8
Pedal to Pedal 4	Swell to Choir 4
Pedal Divide	Great to Choir 16
Swell to Great 16	Great to Choir 8
Swell to Great 8	Great to Choir 4
Swell to Great 4	Solo to Choir 16
Choir to Great 16	Solo to Choir 8
Choir to Great 8	Solo to Choir 4
Choir to Great 4	Pedal to Choir 8
	Great and Choir Transfe

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**Combination Pre-sets** Standard Capture Combination System with 256 levels of memory Manual Piston Combinations Great: 1–8, 0 (Cancel) Swell: 1–8, 0 Choir: 1–8, 0 Solo: 1–8, 0 Pedal: 4–8, 0 General: 1–20 Concerd Cancel General Cancel Pedal Piston Combinations Pedal: 1–5, 0 General: 1–16 Setter Piston Sequencer Memory Up and Down pistons **Reversibles** *Manual and Pedal Pistons* Great to Pedal 8 Swell to Great 8 Choir to Pedal 8 Solo to Pedal 8

Diapason 32' Bombarde 32' Fagotto 32' 16' Manual Stops Off 32' Pedal Stops Off All Swells to Solo Expression Pedal Sfr. mf Sfz mf Sfz Tutti

Manual Pistons Only Solo to Swell 8 Swell to Pedal 8

Choir to Great 8 Solo to Great 8 Swell to Choir 8 Solo to Choir 8 Great to Choir 8 All Pistons Next Harp Sustain

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